## What is claimed is:

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- 1 l. A method for fabricating a  $SnO_2$  gate ISFET
- 2 device, comprising steps of:
- providing a semiconductor substrate;
- 4 forming a virtual gate on the semiconductor
- 5 substrate to define the gate area of the ISFET;
- forming a source/drain in the semiconductor
- 7 substrate beside the virtual gate;
- 8 removing the virtual gate;
- 9 forming a  $SnO_2$  gate in the gate area to form an
- 10 · ISFET.
- 1 2. The method as claimed in claim 1, wherein
- 2 forming the virtual gate to define the gate area of the
- 3 ISFET further comprises:
- 4 rinsing the semiconductor substrate;
- forming a pad oxide layer on the semiconductor
- 6 substrate; and

- 7 removing a portion of the oxide layer to form a 8 virtual gate to define the gate area.
- 3. The method as claimed in claim 2, wherein forming the  $SnO_2$  gate in the gate area comprises:
- coating a solution comprising  $SnCl_2 \cdot 2H_2O$  and ethanol on the surface of the gate oxide layer of the ISFET; and
- heating the semiconductor substrate to a predetermined temperature for a predetermined time interval.
- 1 4. The method as claimed in claim 1, wherein
  2 forming the source/drain beside the virtual gate further
  3 comprises doping the semiconductor substrate by the
  4 virtual gate as a mask to form a source/drain.
- 5. The method as claimed in claim 3, wherein the concentration of the solution comprising SnCl<sub>2</sub>•2H<sub>2</sub>O and ethanol is 0.37M.
- 1 6. The method as claimed in claim 3, wherein the predetermined temperature ranges from 350°C to 400°C.
- 7. The method as claimed in claim 3, wherein the predetermined interval is one hour.

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- 1 8. The method as claimed in claim 1, wherein the
- 2 thickness of the  $SnO_2$  gate is at least  $1000\text{\AA}$ .